



hia Yan @sophia_yar



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Surprise! Those bills stuffed in your wallet may not have been printed by your government, or even in your country.

Welcome to the wacky world of currency production, where the business of money is all about ... well, money.

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Making banknotes is costly and complicated, leading

Global currencies have gotten pretty sophisticated -today's **engraved coins** and elaborate bills are a far cry from bartering with beans in ancient markets.

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some governments to outsource production. Others Cena ziata Želte zaslužti na gibanju cen ziata? Začnite like the U.S., still print their own bills.

But one of the most successful money printers isn't a

commercial company -- it's the Australian government.

Related story: Bank of England mulls switch to plastic banknotes

Australia's high-tech banknote, the plastic bill, was developed for domestic use in the late 1980s and has been hailed as a game-changer. Since then, the government has enjoyed a monopoly over plastic bills, printing and exporting money to about 20 other countries including Chile, Romania, Thailand and New Zealand.

It's been an unusual revenue source, netting the government a few million dollars each year. But U.K. commercial printer DeLaRue has recently come up with its own plastic $bank note -- a \ move \ experts \ said \ threatens \ Australia's \ hold \ on \ the \ market \ just \ as \ more$ countries mull ditching paper.

"Over time, Australia's share of the polymer market will come down," said Rick Haycock, head of Currency Research. "It's a double-edged sword: On the one hand, there's competition, but on the other hand, there's acceptance of the product."

Related story: New US\$100 bill debuts

What's the fuss over plastic? For starters, polymer bills are more durable as they're better able to withstand dirt, water and heat. And while they cost more to print, governments can save money over time, simply because plastic bills last up to four times longer than **paper**

That keeps lower denomination bills in circulation for longer, as they suffer the most wear and tear. Plastic is also far more challenging to counterfeit because of special security features such as holograms and metallic foil.

 $They've \ been \ popular \ enough \ outside \ Australia \ that \ the \ government \ often \ prints \ more \ for \ an all in the \ prints \ more \ for \ prints \ pr$ export markets than domestic use. About two dozen countries have adopted polymer bills, and others including India and the U.K. are considering a switch.



Why plastic cash is the future

It's taken years for polymer bills to catch on. Commercial printers were concerned about loss of revenue if countries needed fewer banknotes, currency researcher Stane Straus said. Even DeLaRue lobbied against them.

On top of that, $\textbf{central banks} \text{ were wary of change.} \\ \textbf{Modifying a country's currency carries}$ risk -- users have to trust that the new bills continue to have value

But growing acceptance prompted DeLaRue to develop its own version and the company is $\frac{1}{2} \left(\frac{1}{2} \right) = \frac{1}{2} \left(\frac{1}{2} \right) \left(\frac{1}{$ now filling orders, including colorful polymer bills for Fiji. Germany's G&D has developed a hybrid paper and polymer bill.

Most bills continue to be printed on paper, so plastic has a long way to go. But either way, it's still all about the money.

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